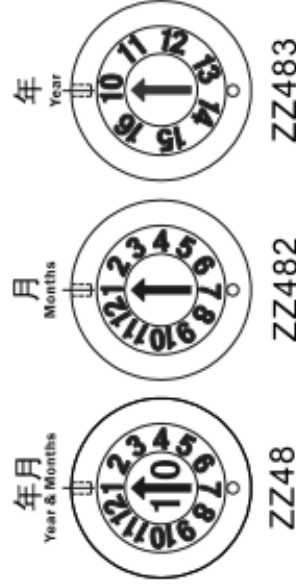
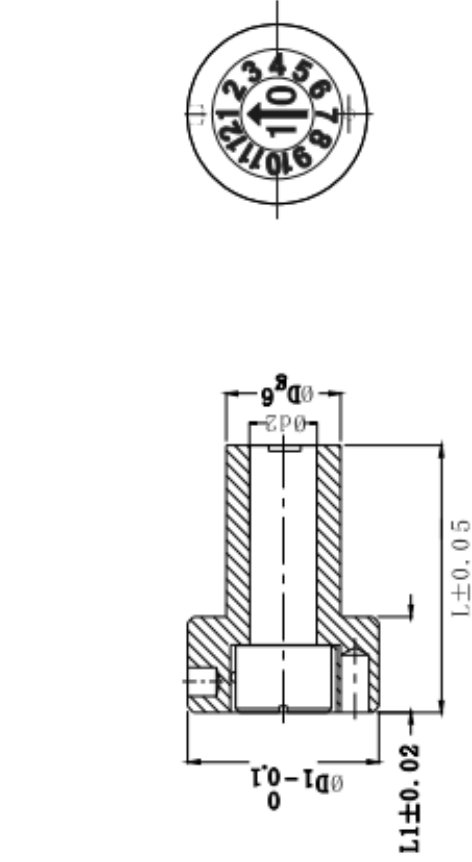


Date Stamps 德标日期章



1. 内镶件不可正面更换，需拆模从模板内更换；
2. 内镶件可实现互换功能，节约成本；
3. 内镶件及主体均采用独特的挂台外形，有效的解决了啤塑过程中，日期章从模内粘出脱落的问题；
4. 尾部底面及侧面配有销钉安装孔位，用于日期章的止动功能；
5. 采用波珠结构，指示更精准；

1. Inner Insert can not be removed from front, but be removed from the mould parting line in the machine after dismantle the mold.
2. Inner insert are replaceable, cost reduction.
3. Low-wear design.
4. The dowel pin holes on the bottom and the sides are used to stop the date stamps.
5. Position with inner ball bearing, arrows indicate exactly.

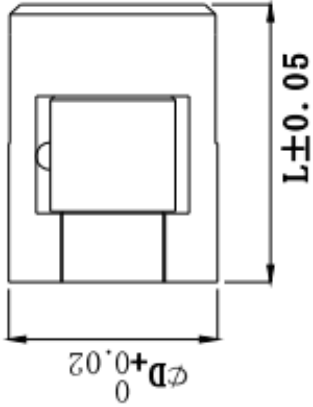


Features:

Material S136 H₁ardness HRC50~55

Code		D	D1	L	L1	Ød2
年月 Year & Months	月 Months	年 Years				
UZ48/6	UZ48/6	UZ48/6	6	10	14	5
UZ48/8	UZ48/8	UZ48/8	8	12	17	6
UZ48/12	UZ48/12	UZ48/12	12	20	22	10
UZ48/16	UZ48/16	UZ48/16	16	23	27	11
UZ48/20	UZ48/20	UZ48/20	20	28	36	14
						10.5

Date Stamps 台标日期章



1. 整体式不可换芯。
2. 内设滚珠准确指示日期。

1. Integral structure design. Inner insert is not replaceable.
2. The arrows indicate its digits exactly. With its excellent inner ball bearing structure.

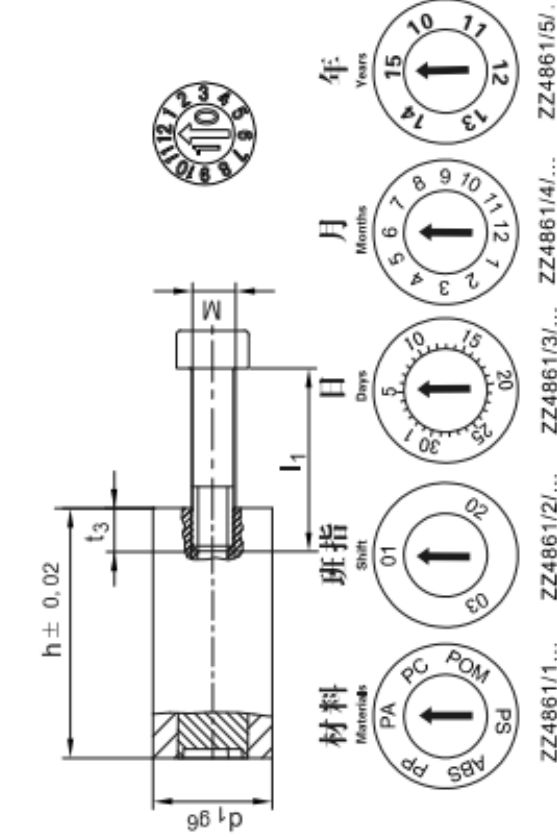
Material S136



Hardness HRC50~55

Code								size	@ ¥ / P (税 前 价)
年月 Year & Months (10~)	月 Months (1-12)	年 Years (09-14)	日 Days (1-31)	十位 2nd digit (0-3)	个位 1st digit (0-9)	班 Shift (A-C)	字母 Letters (A-L)	直径-长度 Diameter-Length D-L	
CYM4-6	CM4-6	CY4-6	—	CDD4-6	CDN4-6	CB4-6	CA4-6	4-6	
CYM4-8	CM4-8	CY4-8	—	CDD4-8	CDN4-8	CB4-8	CA4-8	4-8	
CYM5-8	CM5-8	CY5-8	CD5-8	CDD5-8	CDN5-8	CB5-8	CA5-8	5-8	
CYM6-8	CM6-8	CY6-8	CD6-8	CDD6-8	CDN6-8	CB6-8	CA6-8	6-8	
CYM6-10	CM6-10	CY6-10	CD6-10	CDD6-10	CDN6-10	CB6-10	CA6-10	6-10	
CYM8-10	CM8-10	CY8-10	CD8-10	CDD8-10	CDN8-10	CB8-10	CA8-10	8-10	
CYM10-10	CM10-10	CY10-10	CD10-10	CDD10-10	CDN10-10	CB10-10	CA10-10	10-10	
CYM10-12	CM10-12	CY10-12	CD10-12	CDD10-12	CDN10-12	CB10-12	CA10-12	10-12	
CYM12-12	CM12-12	CY12-12	CD12-12	CDD12-12	CDN12-12	CB12-12	CA12-12	12-12	
CYM12-14	CM12-14	CY12-14	CD12-14	CDD12-14	CDN12-14	CB12-14	CA12-14	12-14	
CYM16-14	CM16-14	CY16-14	CD16-14	CDD16-14	CDN16-14	CB16-14	CA16-14	16-14	
CYM20-14	CM20-14	CY20-14	CD20-14	CDD20-14	CDN20-14	CB20-14	CA20-14	20-14	
CYM20-16	CM20-16	CY20-16	CD20-16	CDD20-16	CDN20-16	CB20-16	CA20-16	20-16	

Date Stamps 德标日期章



ZZ4861/1... ZZ4861/2/... ZZ4861/3/... ZZ4861/4/... ZZ4861/5/...

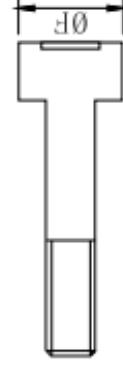
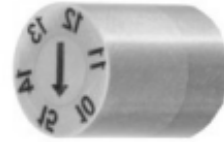


1. 日期章整体式不可换芯；
 2. 内镶件可左右无限制旋转，刻字面无凹凸现象；
 3. 尾端配有安装螺纹，方便从后端用螺丝固定安装；
 4. 日期章与模具呈顺配安装，用拇指用力按入即可；
1. Integral structure design, no replacement inner parts.
2. Turn clockwise infinitely and smoothly.
3. Mounting screws are available at the end, easy to install at back side.
4. Press the date stamp closely into mold with thumbs.

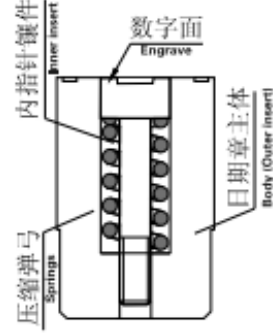
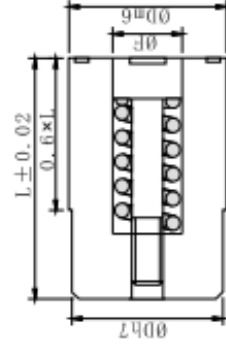
Material S136 H₁ Hardness HRC50~55

Code					
材料 Materials	班指 Shift	日 Days	月 Months	年 Years	
UZ4861/1/4	UZ4861/1/4	UZ4861/1/4	UZ4861/1/4	UZ4861/1/4	M
UZ4861/1/5	UZ4861/1/5	UZ4861/1/5	UZ4861/1/5	UZ4861/1/5	M2
UZ4861/1/6	UZ4861/1/6	UZ4861/1/6	UZ4861/1/6	UZ4861/1/6	M2.5
UZ4861/1/8	UZ4861/1/8	UZ4861/1/8	UZ4861/1/8	UZ4861/1/8	M3
UZ4861/1/10	UZ4861/1/10	UZ4861/1/10	UZ4861/1/10	UZ4861/1/10	M3
UZ4861/1/12	UZ4861/1/12	UZ4861/1/12	UZ4861/1/12	UZ4861/1/12	M4

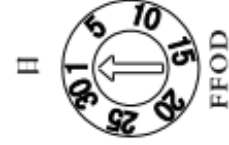
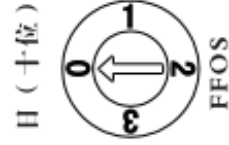
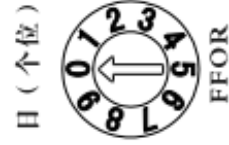
Date Stamps 美标日期章



1. 价格经济。
 2. 结构简单。
 3. 调整日期塑料面会凹凸现象。
1. Economical prices.
 2. Simple structure.
 3. Easily and smoothly adjustable inner insert that is removable using a screwdriver.



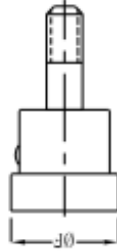
Size		
D	L	F
6	8	3.1
8	10	4.4
10	12	5.2
12	14	6.2
16	14	8.2
20	16	11



Material S136 H₁ hardness HRC50~55

Code		D	L
FFOM (月)	FFOR (H:个位)	6	8
FFYM (年月)	FFOS (H:十位)	8	10
FFOY (年)	FFOD (H)	10	12
		12	14
		16	14
		20	16

Date Stamps 美标日期章



1. Indexable and front removable.
2. The arrows indicate its digits exactly, with the springs and ball.
3. Easily and smoothly adjustable inner insert that is removable using a screwdriver.

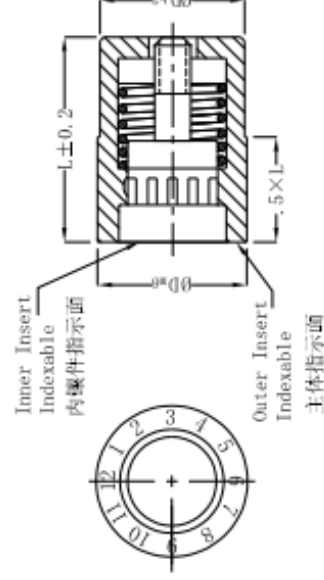
1. 可正面换芯。

2. 弹簧加波珠双重结构确保指示精准。

3. 调整时无凹凸现象。



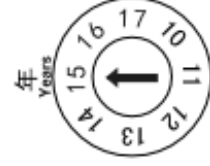
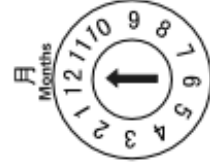
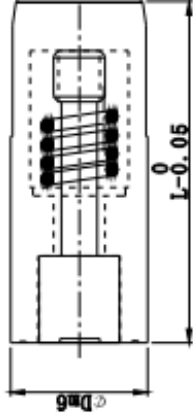
Dia.	Size		@ ¥/P (税前价)
	D	L	F
6	6	8	3.7
8	8	10	5.0
10	10	12	6.3
12	12	14	7.5
16	16	14	11.0
20	20	16	13.2



Drawings	Code\Size		
	Dia.	Code	Code
	6	UUYM * 06	UUYM * 12
	8	UUYM * 08	UUYM * 16
	10	UUYM * 10	UUYM * 20
	6	UUYM0006	UUYM0012
	8	UUYM0008	UUYM0016
	10	UUYM0010	UUYM0020
	6	UUYV * 06	UUYV * 12
	8	UUYV * 08	UUYV * 16
	10	UUYV * 10	UUYV * 20
	16	UUYD0016	UUYD0020
	6	UUYR0006	UUYR0012
	8	UUYR0008	UUYR0016
	10	UUYR0010	UUYR0020
	6	UUYS0006	UUYS0012
	8	UUYS0008	UUYS0016
	10	UUYS0010	UUYS0020
	6	UUYB0006	UUYB0012
	8	UUYB0008	UUYB0016
	10	UUYB0010	UUYB0020

Inner Inserts and Outer rings		Code\Size		
		Dia.	Code	Code
	Year 年	3.7	YYUU-* 06	YYUU-* 12
		5	YYUU-* 08	YYUU-* 16
		6.3	YYUU-* 10	YYUU-* 20
	Arrow 箭头	3.7	OUU00006	OUU00012
		5	OUU00008	OUU00016
		6.3	OUU00010	OUU00020
	Months 月	6	UUUM0006	UUUM0012
		8	UUUM0008	UUUM0016
		10	UUUM0010	UUUM0020
	Year 年	6	UUYU-* 06	UUYU-* 12
		8	UUYU-* 08	UUYU-* 16
		10	UUYU-* 10	UUYU-* 20
	Days 日	16	UUUD0016	UUUD0020
		6	UUR00006	UUR00012
		8	UUR00008	UUR00016
	1st digit 日个位	10	UUR0010	UUR0020
		6	UUS00006	UUS00012
		8	UUS00008	UUS00016
	2nd digit 日十位	10	UUS0010	UUS0020
		6	UUB00006	UUB00012
		8	UUB00008	UUB00016
	Blank 空白	10	UUB0010	UUB0020

Date Stamps 欧标日期章



- 1.内镶件可正面更换，不需拆模，方便简单
- 2.内镶件可实现互换功能，节约成本，
- 3.内镶件顺时针旋转时可以无限制转动，刻字面无凹凸现象。
- 4.日期章与模紧配安装。

1. Inner Insert can be removed from front, no need to dismantle the mold, more simple.
2. inner inserts are replaceable, cost reduction.
3. Turn clockwise or counter-clockwise infinitely and smoothly.
4. Date stamps tight installation in parting mold.



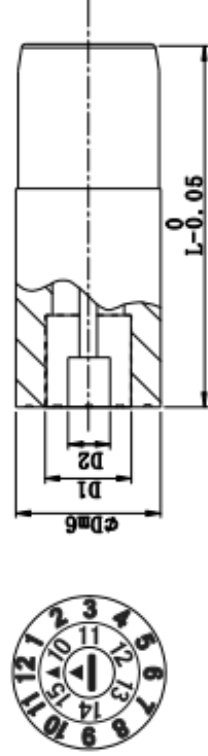
Material S136



Hardness HRC50~55

Code		Size	
月(1-12) Month(1-12)	年月(10+12月) Year and Month(11+12Months)	年(10起) Year(2011-)	L
FFA.0422SF	FFA.042212	FFA.042204	12
FFA.0530SF	FFA.053012	FFA.053004	12
FFA.0632SF	FFA.063212	FFA.063205	20
FFA.0847SF	FFA.084712	FFA.084705	20
FFA.1057SF	FFA.105712	FFA.105706	20
FFA.1267SF	FFA.126712	FFA.126708	20
FFA.1687SF	FFA.168712	FFA.168710	20
FFA.2007SF	FFA.200712	FFA.200710	20

Date Stamps 欧标日期章



专利产品: 三圈日期指示装置
专利号: 2008200959403

Patented product : Double date stamps
Patent No. ZL2008200959403

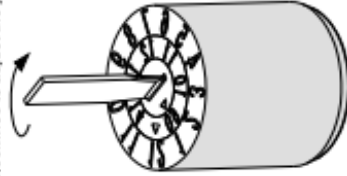


1. 整体式, 内镶件不可更换
2. 一个日期章由12组月份和6组年份组成, 节约成本, 更有效地利用使用空间, 寿命更长, 效率更高
3. 顺时针旋转内镶件时调整指示年份, 逆时针旋转内镶件时调整指示月份, 且调整时内镶件无凹凸现象
4. 内部采用波珠及分度凹槽结构定位, 精准可靠。
5. 也可以雕刻年、月、日。
1. Integral structure design, Inner insert is not replaceable,
2. With 12 months and 6 years, cost reduction, effectively use the space, and durable.
3. Turn inner inserts clockwise to adjust the years, turn counter-clockwise to adjust the months, during the adjustment, it works smoothly.
4. Position with inner ball bearing and recess, arrows indicate exactly.
5. Can engrave years, months and days.

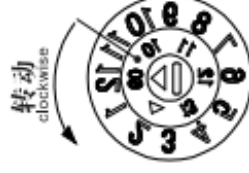
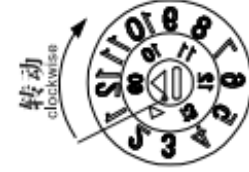
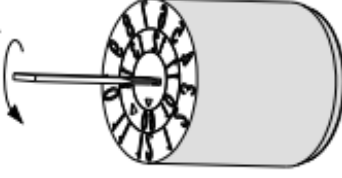
Material S136 硬度 HRC50~55

Code		D	D1	D2	L
12月+年 12 Months +Years	空白 Blank				
FFD.080512...	FFD.080500	8	5.5	3	20
FFD.100612...	FFD.100600	10	6	3	20
FFD.120812...	FFD.120800	12	8	4	20
FFD.161012...	FFD.161000	16	10.5	5.3	20

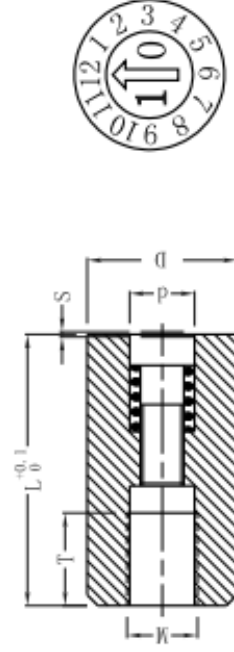
顺时针旋转调整年份
turn clockwise to adjust the years



逆时针旋转调整月份
turn counter-clockwise to adjust the months



Date Stamps 欧标日期章



type A	type B	type C	type CC	type D	type E	type H	type I	type J
+								
type E	type L	type K	type M	type N	type R	type T	type WT	type Z



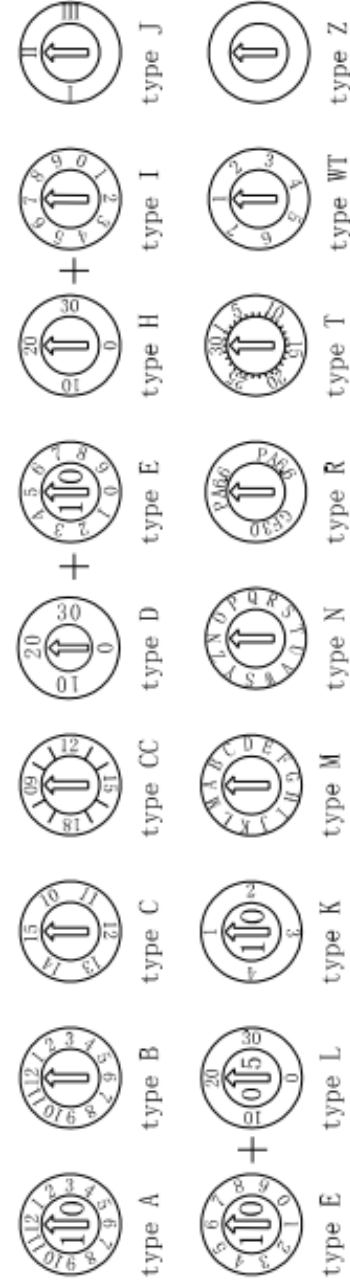
1. 结构简单。
2. 尾部锁紧型(模内)。
3. 调整时内镶件不能无限制调整。
4. 内镶件不可正面更换。
5. 调整时内镶件会有凹凸。

1. Simple Structure.
2. To fasten inside of the mold from the end.
3. Inner inserts can not be adjusted unlimitedly.
4. Inner inserts are not replaceable.
5. When adjusting, the inner inserts are not smooth enough.

Material S136 H₁ Hardness HRC50~55

Code	D	d	L	M	T	s	@ ¥ / P (税前价)
DDATI 1000	4	2.5	14	2	3	0.20	
	5	3.1	17	3	3	0.20	
	6	3.1	17	3	3	0.20	
	8	4.6	20	4	4	0.35	
	10	4.6	20	5	4	0.35	
	12	6.4	25	6	6	0.50	
	16	8.4	33	8	8	0.60	

Date Stamps 德标日期章

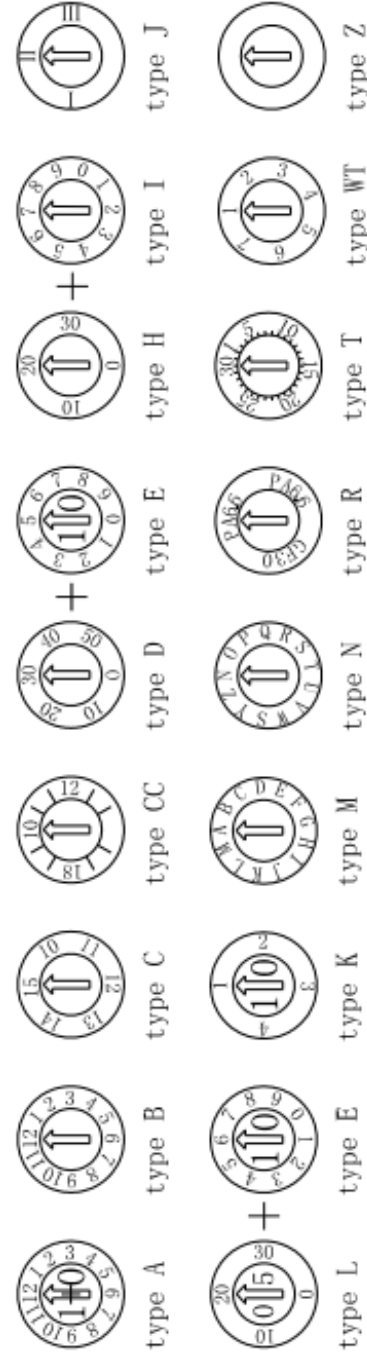
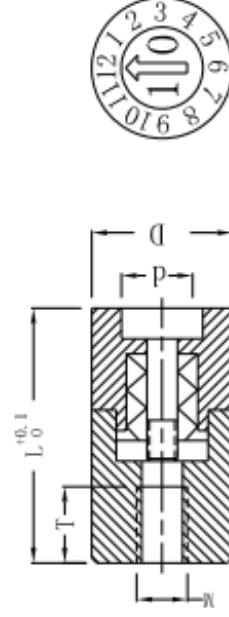


1. 结构简单。
1. Simple Structure.
2. 正面锁紧型（模外）。
2. To secure outside of the mold by a threaded pin
3. 调整内镶件时不能无限制顺时针调整。
3. Inner inserts can not be adjusted unlimitedly.
4. 内镶件可更换。
4. Inner inserts are not replaceable.
5. 调节时内件会凹凸现象。
5. When adjusting, the inner inserts are not smooth enough.

Material S136 H₁ardness HRC50~55

Code	D	d	L	M	T	a	b	c
DDATI 1200	3	1.6	14	2	4	0.20	SW	1.3
	4	2.5	14	2	4	0.30	0.5	0.6
	5	3.1	17	3	5	0.40	0.5	0.8
	6	3.1	17	3	5	0.40	0.5	0.8
	8	4.6	20	4	7	0.40	0.7	1.0
	10	4.6	20	5	8	0.40	0.7	1.0
	12	6.4	25	6	8	0.60	1	1.5
	16	8.4	33	8	10	0.60	1	1.5

Date Stamps 德标日期章



1. 结构简单。
2. 正面锁紧型（模外）。
3. 调整内镶件时不能无限制顺时针调整。
4. 内镶件可更换。
5. 调节时内件不会产生凹凸现象。

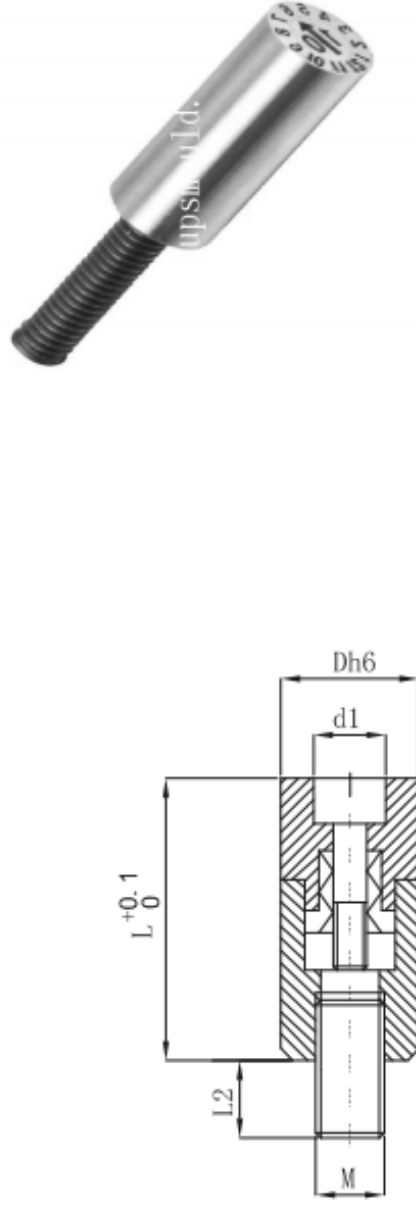
1. Simple Structure.
2. To secure outside of the mold by a threaded pin
3. Inner inserts can not be adjusted unlimitedly.
4. Inner inserts are replaceable.
5. The inner inserts are adjusted smoothly.



Material S136 H₁ Hardness HRC50~55

Code	D	d	L	M	T
DDATI 2000	4	2,5	14	2	3
	5	3,1	17	3	3
	6	3,1	17	3	3
	8	4,6	20	4	4
	10	4,6	20	5	4
	12	6,4	25	6	6
	16	8,4	33	8	8

Date Stamps 德标日期章

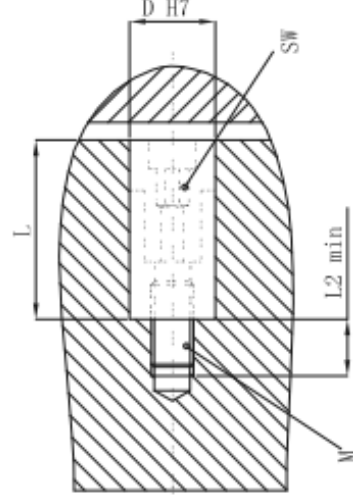


type A 	type B 	type C 	type CC 	type D 	+	type E 	type H 	+	type I 	type J
type L 	type E 	type K 	type M 	type N 	+	type R 	type T 	+	type WT 	type Z

Material S136 Hardness HRC50~55

Code	D	d1	L	M	L2	SW
DDAT1 2200	4	2.5	14	2	4	1.5
	5	3.1	17	3	4	2
	6	3.1	17	3	4	2
	8	4.6	20	4	4	3
	10	4.6	20	5	4	3
	12	6.4	25	6	6	4
16	8.4	33	8	8	4	4

安装图



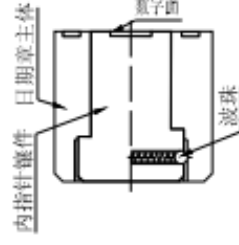
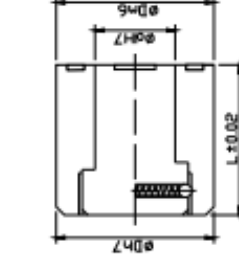


Date Stamps 日标日期章

Material S136  **Hardness HRC50~55**

从分型面侧可调换内镶件的月份指示，更换时则须拆开动模模板。

Size		
D	d	L
4	1.9	8
5	2.3	
6	2.8	
8	4	10
10	5	12
16	10	14
20	12	16



年月

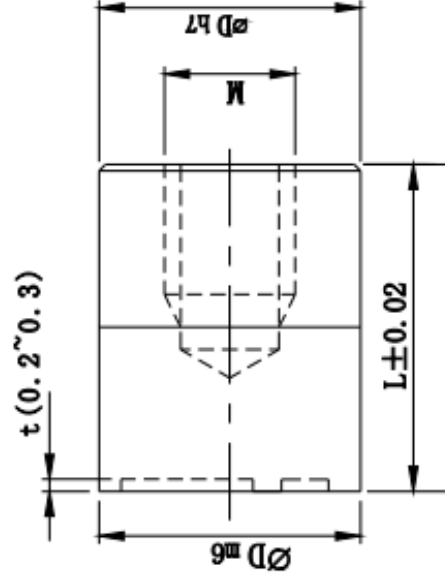


Drawings	Code\Size		
	Dia.	Code	Dia.
 2nd digit 日 十 位	4	DOTF4	10
	5	DOTF5	16
	6	DOTF6	20
	8	DOTF8	
 Days 日	16	DOTG16	20
 Blank 空 白	4	DOTN4	10
	5	DOTN5	16
	6	DOTN6	20
	8	DOTN8	

Drawings	Code\Size		
	Dia.	Code	Dia.
 Year & Months 年 月	4	DOTAA4	8
	5	DOTAA5	
	6	DOTAA6	
 Year & Months 年 月	4	DOTBB4	10
	5	DOTBB5	16
	6	DOTBB6	20
	8	DOTBB8	
4 4Years 年 度 型	4	DOTT4	10
	5	DOTT5	16
	6	DOTT6	20
	8	DOTT8	
6 6Years 年 度 型	6	DOTS6	10
	8	DOTS8	16
Months 月	4	DOTC4	6
	5	DOTC5	8
Months 月	4	DOTD4	10
	5	DOTD5	16
	6	DOTD6	20
	8	DOTD8	
1st digit 日 个 位	4	DOTE4	10
	5	DOTE5	16
	6	DOTE6	20
	8	DOTE8	

Drawings	Code\Size		
	Dia.	Code	Dia.
 year 年	1.9	DOYY4	5
	2.3	DOYY5	10
	2.8	DOYY6	12
	4	DOYY8	
 Blank 空 白	1.9	DOX4	5
	2.3	DOX5	10
	2.8	DOX6	12
	4	DOX8	

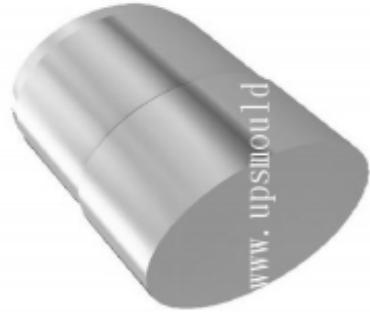
Recycling Inserts 环保章



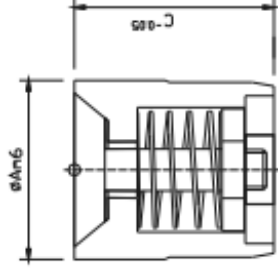
Material S136 Hardness HRC50~55

美标 AISI			
Code	D	L	
A1	6	8	
A3	8	10	
A5	10	12	
A7	16	14	
A9	20	16	
A11			

德标 DIN			
Code	D	L	M
D1	6	8	M4
D3	8	10	M4
DBD5	10	12	M5
D5	16	14	M6
D6	20	16	M6
D7			



Air valves 气顶

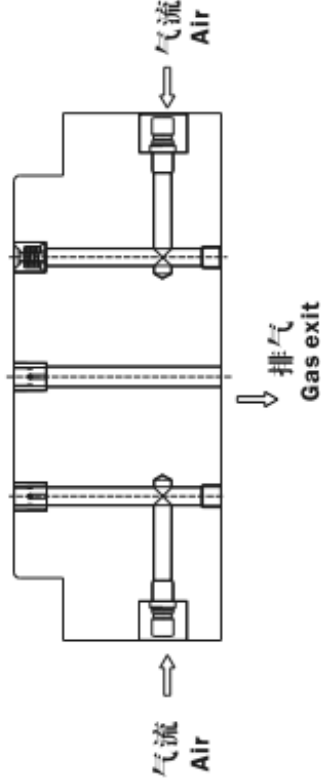


1. 气顶用在深度、密闭的真空状态下；顶针顶出困难时
用；且产品面积大，不容易脱落时也可选用或者是轻
薄短小的射出件产品；
2. 不锈钢制品具有优良防锈性，尺寸精准、作用顺畅、
持久耐用、安装简单；
3. 其原理如空气阀控制一样，在封闭产品内利用空气扩
散作用，使产品在瞬间达到自动化效果；
4. 解决模具在特殊环境下顶针设计及制作过程麻烦，帮
助模具内排气，降低顶出件的不良率；

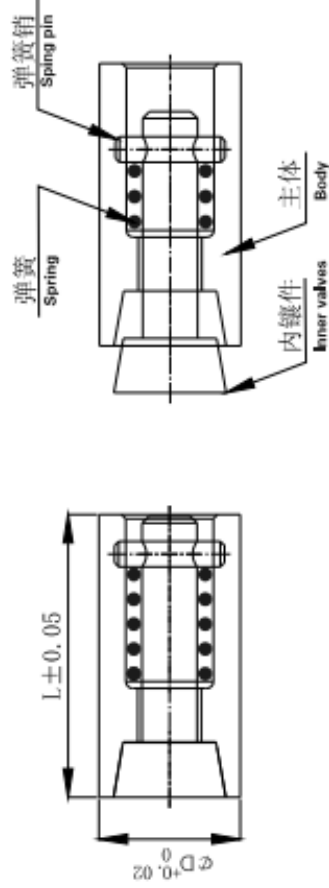
1. The air valves are used under the high vacuum and when the
ejector pins have problem to eject; and used to the products which
surface is large and hard to strip off or Injection Products which are
thick and small.
2. Manufactured completely from stainless steel this unit has the
advantage of high airflow. Excellent rust resistance and heat
elimination.
3. The working Principle is same as control air valve, using the air
diffusion to achieve Automation when under the high vacuum.
4. It settled the problem when the mold is under the special
environment the design for ejector pin, Good air venting and
reduced the scrap of the injection products.

Material S136 Hardness HRC50~55

Code	A	C
VVA.065212	6	12
VVA.086512	8	12
VVA.100812	10	12
VVA.121012	12	12
VVA.161320	16	20
VVA.201720	20	20



Air valves 气顶



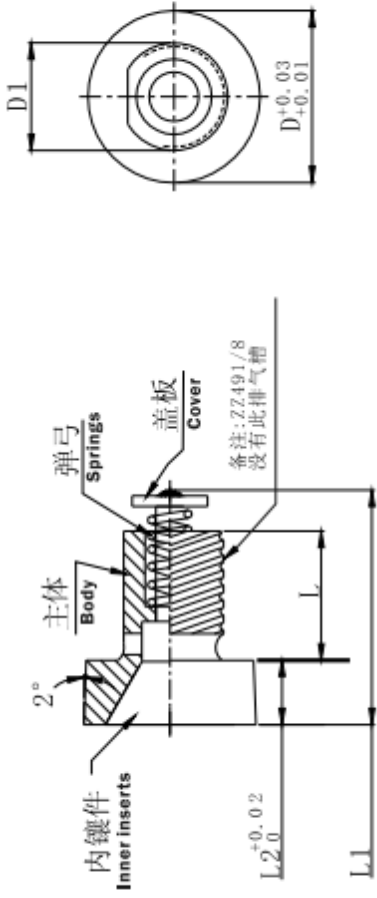
- 1、主体、内镶件采用不锈钢材质绝对不生锈；
- 2、能较好的解决啤塑过程中产生真空问题；
- 3、代替顶针或辅助产品脱模；
- 4、采用弹簧销固定内镶件的方式来避免气顶运作过程中销钉脱落。

1. Body and valve are manufactured completely from stainless steel, Excellent rust resistance.
2. An effective method of release the vacuum created during plastic injection molding.
3. To substitute ejector pins or other ejector parts for diemould
4. Fix the insert valve with spring pin to avoid the dowel pin to be worked off.

Material S136 H_{ardness} HRC50~55

Code	φD	L
AJV	8	15
	10	20
	12	25
	16	30
	20	30
	25	30
	30	30

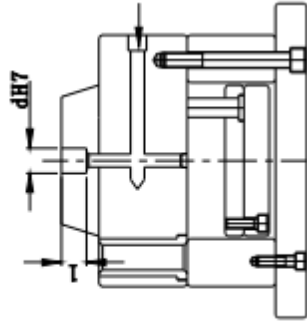
Air valves 气顶



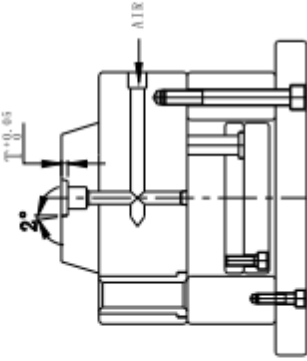
Material 铍铜+不锈钢beryllium-copper + stainless steel

Code	D	D1	L	L1	L2	max.°C
ZZ491/8	8	6	8	16	5	250
ZZ491/12	12	8	13	21	5	250
ZZ491/16	16	10	12	22	6	250

1. 先钻孔后用铰刀铰准直径
1. Drill holes for air supply.
Drill and ream guide bore
for special counter bore.

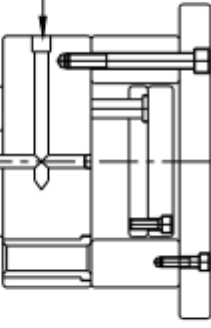


2. 放电或锐刀铰准孔斜度及深度
(与实物配模)
2. Machine tapered counter bore
using EDM or reamer for recylving
air valve (match with concrete objects)

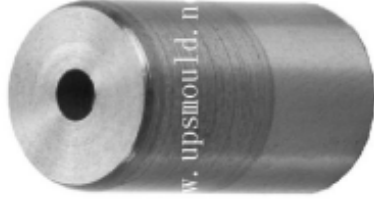
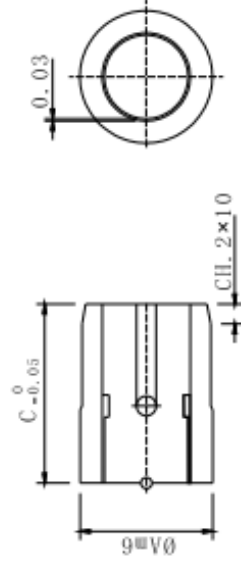


4. 用胶棒打入使气顶斜面与孔斜面紧配
4. After pressing it into home position,
the valve is secured against any extreme
operation condition.

3. 放入气顶后高出约0.9mm
3. When placing Z 491loosely
into receiving bore it will
protrude approx. 0.9mm above
the contour surface.



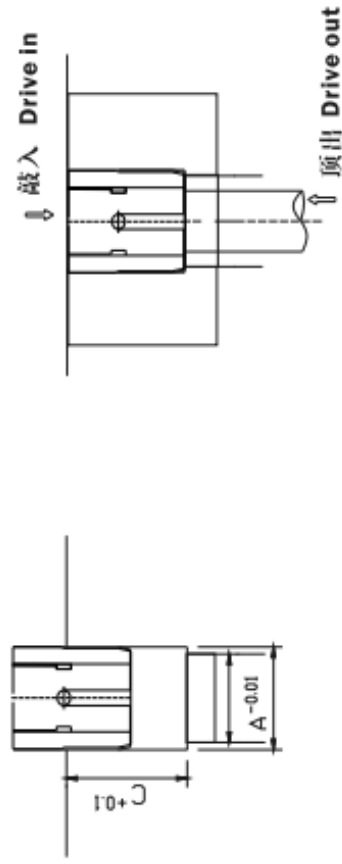
Double valves 气阀



- 1、具有较好的排气功能；
 - 2、合理的解决啤塑过程中形成真空的问题；
1. An effective method of semi pneumatic ejection
2. For tools with ribs or areas forming gas traps or vaccum condition.

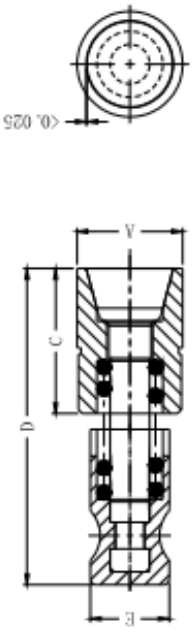
Material S136 HRC50~55

Code	A	C
VVD.080512	8	12
VVD.100612	10	12
VVD.120812	12	12
VVD.161020	16	20



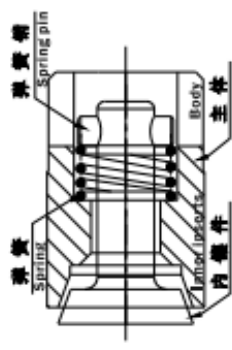
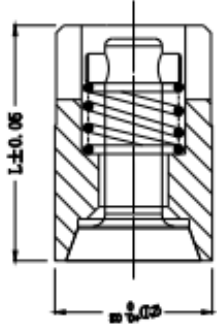
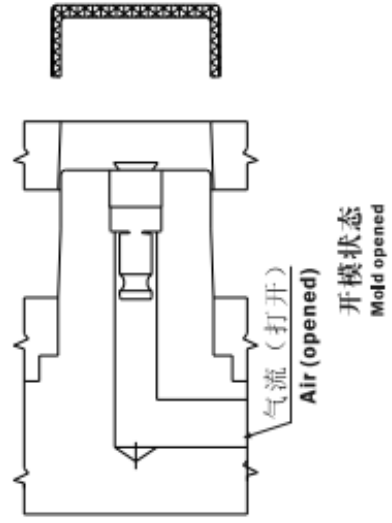
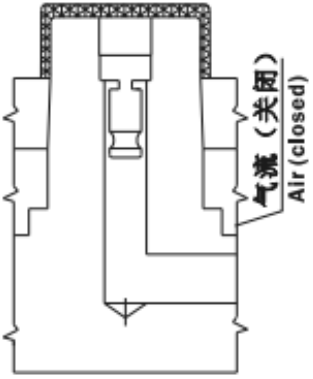


Air valves 气顶



Material S136 **H₁ardness** HRC50~55

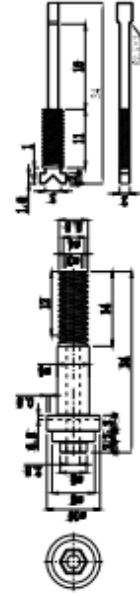
Code	A	C	D	E	@ ¥ / P (税 前 价)
VVA-01	8	11	24	6	
VVA-02	12	18	34	8	
VVA-03	18	22	45.5	12	



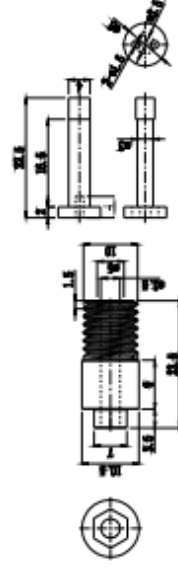
Material S136 **H₁ardness** HRC50~55

Code	L	D
PPV-025	9.53	6.36
PPV-037	9.53	9.54
PPV-050	12.7	12.7
PPV-075	19.05	19.06
PPV-100	25.40	25.41
PPV-150	38.10	38.12

Air Spigot 氮气嘴



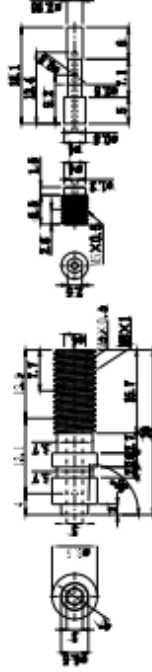
UPS02-1



UPS02-2



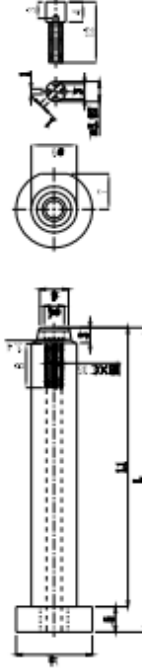
UPS02-3



UPS02-4



UPS02-5



UPS02-6

Code	
UPS02-1	
UPS02-2	
UPS02-3	
UPS02-4	
UPS02-5	
UPS02-6	